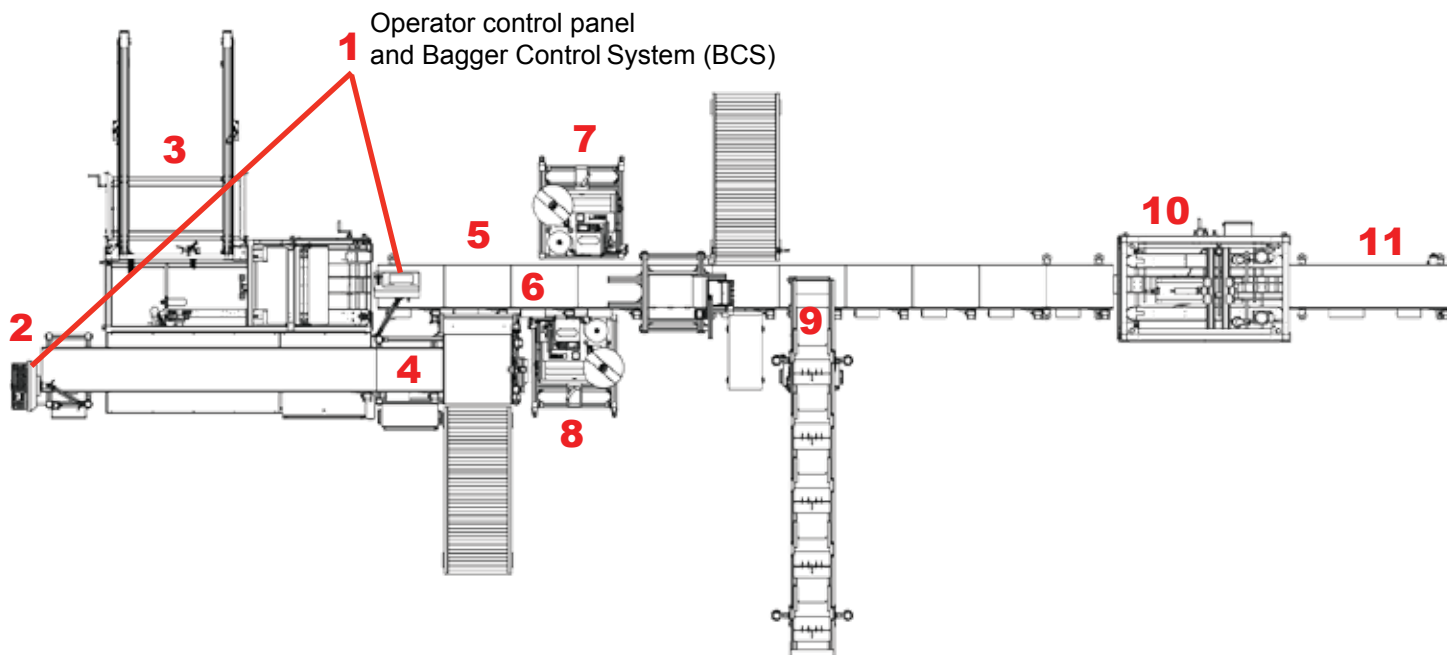


Autofulfillment[®]

Box System

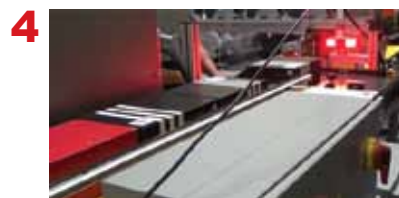
- Two operators
- Orders completely packed, sealed and labeled
- Including packslips and inserts.
- 15 packs per minute
- 100% verified



2 Operator #1 loads product to be packed onto the infeed conveyor.



3 Box is erected and bottom is taped.



4 Barcode is scanned.



5 Operator #2 loads product into cartons.



6 Packslip is printed, verified and inserted into the box.



7 Content label is printed, applied to box and verified.



8 Shipping label is printed, applied to box and verified.



9 Customer-specific collateral inserts are dispensed into box.



10 Box flaps are closed and taped.



11 Reject station: Box is diverted for wrong shipping label or cancelled order.